

In the Claims:

1 | 25. (Six Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said semiconductor layer; and  
a gate electrode adjacent to said semiconductor layer with said  
gate insulating layer therebetween,

L 1 | wherein said [semiconductor layer] channel region comprises a  
crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon  
at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less wherein said [semiconductor  
layer] channel region shows a Raman shift at a wavenumber of 512 cm<sup>-1</sup> or  
higher.

3 | 25. (Six Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]  
channel region; and

L 2 | a gate electrode adjacent to said [semiconductor layer] channel  
region with said gate insulating layer therebetween,

wherein said [semiconductor layer] channel region comprises a  
crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon  
at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein a ratio of a full band  
width at half maximum (FWHM) of a Raman peak of said [semiconductor

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*cont'd*  
L2

layer] channel region to a FWHM of a Raman peak of a single crystalline silicon is less than 3.

*5, 27.*

(Six Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]  
channel region; and

*L3*  
a gate electrode adjacent to said [layer] channel region with said  
gate insulating layer therebetween,

wherein said channel [semiconductor layer] region comprises a  
crystalline silicon semiconductor layer containing oxygen, nitrogen or carbon  
at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein a peak intensity ratio  
Ia/Ic of said [semiconductor layer] channel region is less than 0.4 where Ia  
represents a Raman peak intensity at a wavenumber of 480 cm<sup>-1</sup> for an  
amorphous component of said [semiconductor layer] channel region and Ic  
represents a Raman peak intensity at 521 cm<sup>-1</sup> for a single crystalline silicon.

*17, 29.*

(Twice Amended) The thin film transistor of claim *23* wherein  
said [semiconductor layer] channel region comprises a laser annealed  
crystalline semiconductor layer.

*8*

*3*

*30.*

(Twice Amended) The thin film transistor of claim *23* wherein  
said [semiconductor layer] channel region comprises a laser annealed  
crystalline silicon semiconductor layer.

*36*

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31. (Twice Amended) The thin film transistor of claim 27 wherein said [semiconductor layer] channel region comprises a laser annealed crystalline silicon semiconductor layer.

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32. (Seven Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing therein carbon, nitrogen or oxygen at a concentration of  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less, said [semiconductor film] channel region comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating said semiconductor film with a laser beam or a light having a strength equivalent to the laser beam with melting the semiconductor film to increase the degree of crystallinity [thereof] of at least said channel region, and

annealing the semiconductor film after the irradiation in a hydrogen atmosphere.

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33. (Four Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]  
channel region; and  
a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween;

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wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less, which shows a Raman shift at a wavenumber of 512 cm<sup>-1</sup> or higher.

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34. (Five Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]  
channel region; and

*Contd*  
*L4*  
a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein a ratio of a full band width at half maximum (FWHM) of a Raman peak of said [semiconductor layer] channel region to a FWHM of a Raman peak of a single crystalline silicon is less than 3.

*13*  
35. (Five Times Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]  
channel region; and  
a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

*38*

wherein said [semiconductor layer] channel region comprises a non-single crystalline silicon semiconductor layer containing oxygen, carbon or nitrogen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein a peak intensity ratio Ia/Ic of said semiconductor layer is less than 0.4 wherein Ia represents a Raman peak intensity at a wavenumber of 480 cm<sup>-1</sup> for an amorphous component of said [semiconductor layer] channel region and Ic represents a Raman peak intensity at 521 cm<sup>-1</sup> for a single crystalline silicon.

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36. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing carbon at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region,

wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of 512 cm<sup>-1</sup> or higher.

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37. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing nitrogen at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or

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less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region, wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of  $512 \text{ cm}^{-1}$  or higher.

*L4*  
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38. (Five Times Amended) A thin film transistor produced by a process comprising the steps of:

forming on an insulating surface a semiconductor film having a region to become a channel region of the transistor, said [semiconductor film] channel region containing oxygen at a concentration  $1 \times 10^{19} \text{ atoms/cm}^3$  or less and comprising a material selected from the group consisting of germanium and a germanium silicon alloy; and

irradiating the semiconductor film with a laser beam or a light having a strength equivalent to the laser beam to increase the degree of crystallinity of [the semiconductor film] at least said channel region, wherein said [semiconductor film] channel region shows a Raman shift at a wavenumber of  $512 \text{ cm}^{-1}$  or higher.

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19. (Amended) A thin film transistor comprising:  
a semiconductor layer formed on an insulating surface;  
a channel region formed in said semiconductor layer;  
a gate insulating layer contacting said [semiconductor layer]  
channel region; and

a gate electrode adjacent to said [semiconductor layer] channel region with said gate insulating layer therebetween,

wherein said [semiconductor layer] channel region comprises a material selected from the group consisting of germanium and a germanium silicon alloy, and containing oxygen, nitrogen or carbon at a concentration  $1 \times 10^{19}$  atoms/cm<sup>3</sup> or less and wherein said [semiconductor layer] channel region shows a Raman shift at a wavenumber of 512 cm<sup>-1</sup> or higher.

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50. (Amended) [A] The thin film transistor according to claim 23  
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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51. (Amended) [A] The thin film transistor according to claim 25  
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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52. (Amended) [A] The thin film transistor according to claim 27  
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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53. (Amended) [A] The thin film transistor according to claim 32  
wherein said semiconductor film is intrinsic or substantially intrinsic.

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54. (Amended) [A] The thin film transistor according to claim 35  
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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55. (Amended) [A] The thin film transistor according to claim 34  
wherein said semiconductor layer is intrinsic or substantially intrinsic.

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*24*  
56. (Amended) [A] The thin film transistor according to claim 25  
wherein said semiconductor layer is intrinsic or substantially intrinsic.

*25*  
57. (Amended) [A] The thin film transistor according to claim 36  
wherein said semiconductor film is intrinsic or substantially intrinsic.

*26*  
58. (Amended) [A] The thin film transistor according to claim 37  
wherein said semiconductor film is intrinsic or substantially intrinsic.

*27*  
59. (Amended) [A] The thin film transistor according to claim 38  
wherein said semiconductor film is intrinsic or substantially intrinsic.

*L*  
Please add new claims 60-66 as follows:

*28*  
60. The thin film transistor according to claim 25 wherein said gate  
insulating layer comprises a silicon oxide layer directly contacting with said  
channel region.

*29*  
61. The thin film transistor according to claim 28 wherein said gate  
insulating layer comprises a silicon oxide layer directly contacting with said  
channel region.

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62. The thin film transistor according to claim 27 wherein said gate  
insulating layer comprises a silicon oxide layer directly contacting with said  
channel region.

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